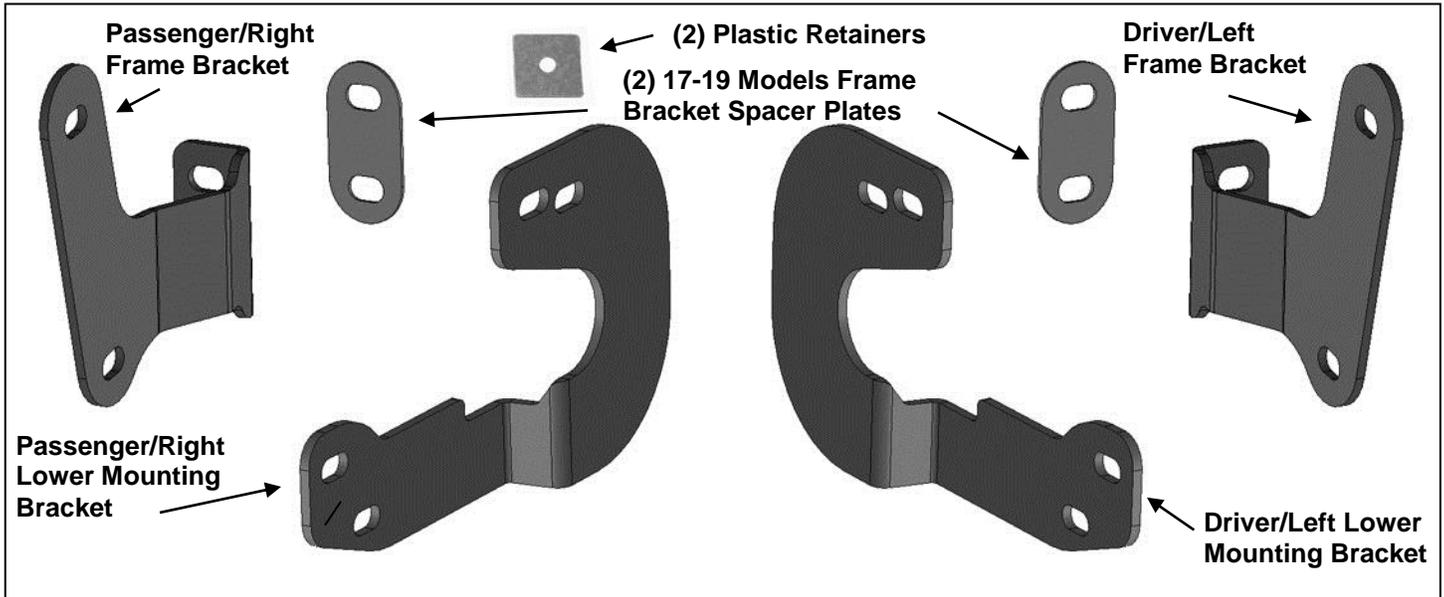


**EXTREME GRILLE GUARD
2017-21 FORD F250-550 SUPER DUTY**

PARTS LIST:

1	Grille Guard	2	12mm Plastic Retainers
1	Driver/Left Frame Mounting Bracket	8	12-1.75mm x 35mm Hex Bolts
1	Passenger/Right Frame Mounting Bracket	16	12mm x 32mm OD x 3mm Flat Washers
2	Spacer Plates (2017-19 models only)	8	12mm Lock Washers
1	Driver/Left Lower Mounting Bracket	8	12mm Hex Nuts
1	Passenger/Right Lower Mounting Bracket	1	2.5mm Wrench



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED TO AVOID POSSIBLE INJURY OR DAMAGE TO THE VEHICLE. CUTTING IS REQUIRED.

- Starting at the front-driver side of the front bumper, remove the plastic cover, (if equipped), covering the bumper bolts on both sides of the tow hook, **(Figures 1 & 2)**. Cover reinstallation recommended on models with driver/left side sensor attached to bumper, **(Figure 2)**.
- Remove the (2) outer bumper bolts, **(Figure 3)**. **IMPORTANT:** Do not remove the inner bumper bolts or the bumper may fall. Only remove the outer bumper bolts.
- Select the driver/left side Frame Bracket. Determine procedure for your model year. **NOTE:** Models with plastic covers removed in **Step 1**, cut openings in outer pocket on covers to clear Brackets, **(Figure 4)**. Slide covers over Brackets but leave covers loose until after final adjustment, **(see Step 12)**.

2017-19 models only:

- Select (1) Spacer Plate, **(Figure 5)**. Place the Spacer over the holes for the bumper bolts, between the bumper and the Bracket.
- Reuse the factory bolts to attach the Frame Bracket to the Spacer and bumper, **(Figure 6)**.

2020-on models only:

- Reuse the factory bolts to attach the Bracket and plastic cover, (if desired), to the bumper. **NOTE: Spacers are not required, (Figure 6)**.

- Make sure there is clearance between the top and bottom of the Frame Bracket and the opening in the bumper. Do not tighten hardware at this time.
- Repeat **Steps 1—4** for passenger/right side Frame Bracket and Spacer installation.
- Next, remove the plastic air dam from the bottom of the bumper and place it on a clean, stable work surface, **(Figure 7)**. Note the location and type of all factory hardware for reinstallation.
- From under the driver/left side of the bumper, locate the (2) outer hex nuts attaching the frame extension to the outside of the frame, **(Figure 8)**. Remove (1) of the (2) factory hex nuts, **(Figures 9 & 10)**. Thread (1) Plastic Retainer onto the threaded end of the double bolt plate inside the frame.

EXTREME GRILLE GUARD 2017-21 FORD F250-550 SUPER DUTY

Remove the second factory nut from the bolt plate. **NOTE:** The Plastic Retainer is designed to help hold the factory double bolt plate in place in the frame and to help with bracket installation. Do not allow the double bolt plate to fall into the frame channel.

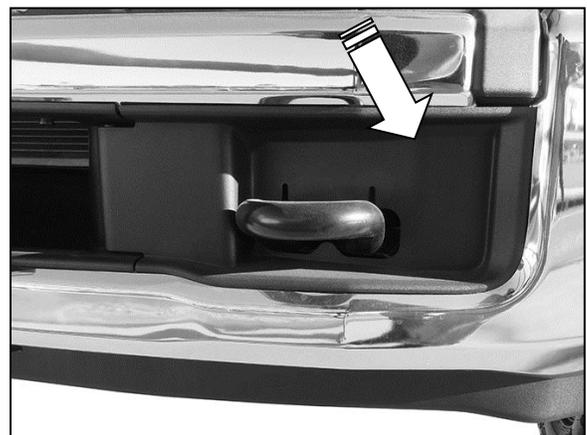
8. Select the driver side Lower Mounting Bracket. Reuse the (2) factory hex nuts to attach the Bracket to the double bolt plate, **(Figure 11)**. Do not tighten hardware at this time.
9. Repeat **Steps 7 & 8** for passenger/right side Lower Mounting Bracket installation.
10. With assistance, position the Grille Guard up to the outside of the Mounting Brackets. Attach the Grille Guard to the Frame Brackets with the included (4) 12mm x 35mm Hex Bolts, (8) 12mm Flat Washers, (4) 12mm Lock Washers and (4) 12mm Hex Nuts, **(Figure 12)**. Do not fully tighten hardware.
11. Attach the Grille Guard to the Lower Mounting Brackets with the included (4) 12mm x 35mm Hex Bolts, (8) 12mm Flat Washers, (4) 12mm Lock Washers and (4) 12mm Hex Nuts, **(Figure 12)**. Do not tighten hardware at this time.
12. Level and adjust the Grille Guard and fully tighten the Bracket to vehicle hardware only at this time. Temporarily remove the Grille Guard. Snap modified plastic covers in place, (also see **Step 3**).
13. Hold the plastic air dam up in position against the Lower Brackets and mark the location of the Brackets onto the top of the air dam, **(Figure 13)**. Measure the location of the Lower Brackets and transfer these measurements onto the back of the air dam, **(Figures 14 & 15)**. Place the air dam back up to the (2) Lower Mounting Brackets to verify location before cutting. Check all measurements on the vehicle. Once absolutely satisfied, use a hacksaw blade or utility knife to carefully cut (2) openings in air dam. Check fit, trim as necessary and reuse the factory hardware to reinstall air dam over Lower Brackets. **IMPORTANT:** On the "tall" air dam only, do not cut through the top or bottom edge of the air dam, **(Figure 14)**. **NOTE:** It may be necessary to loosen or temporarily remove the Lower Mounting Brackets only to reinstall the air dam.
14. Reinstall the Lower Brackets through the air dam if removed.
15. Reinstall the Grille Guard as described in **Steps 10—12**. Level and adjust Grille Guard and fully tighten all hardware. Reinstall the license plate and bracket.
16. On models with grille mounted camera, use included 2.5mm Wrench to remove center screen from Grille Guard, **(Figure 16)**.
17. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Grille Guard.

Driver/left Side Installation Pictured



(Fig 1) Remove cover over bumper bolts (2017-19 model year pictured)

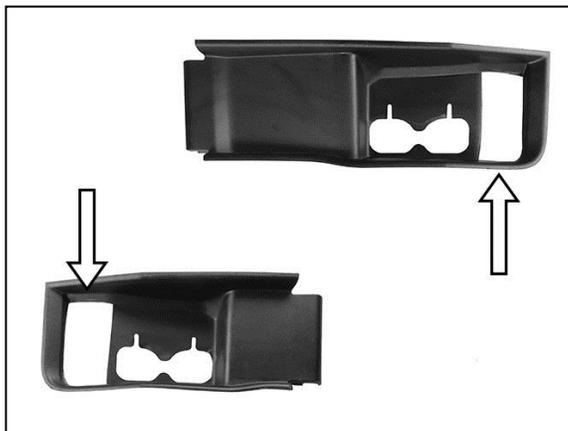


(Fig 2) An opening in the plastic covers must be cut for reinstallation (2020-on model pictured)

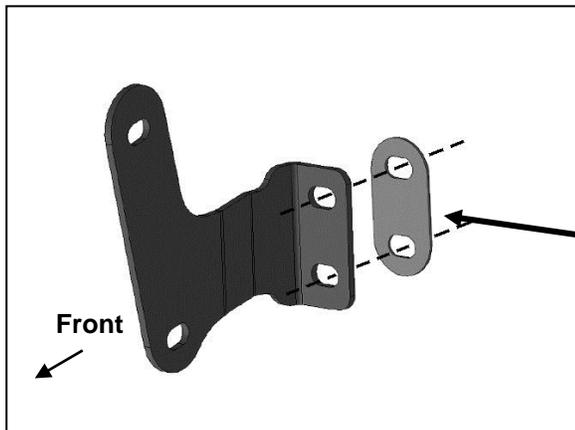
Driver/left Side Installation Pictured



(Fig 3) Remove outer bumper bolts only



(Fig 4) Cut plastic covers to clear base on Brackets for reinstallation if desired (2020-21 model pictured for example)



**2017-19 Bumper
Spacer only**

(Fig 5) On 2017-19 models only, attach driver/left Frame Bracket to Spacer and bumper. Do not install Bracket without Spacer on 2017-19 model years



(Fig 6) Reuse factory bumper bolts to attach driver/left Frame Bracket to bumper



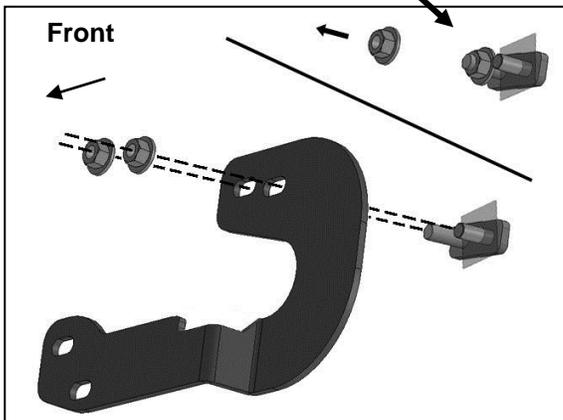
(Fig 7) Remove plastic air dam from bumper

Driver/left Side Installation Pictured

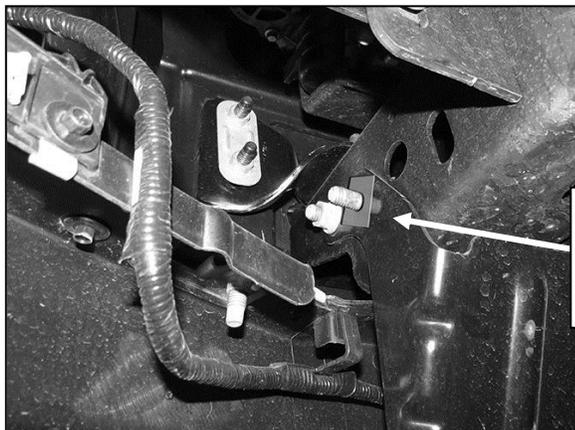


(Fig 8) Driver/left frame extension pictured

Remove (1) nut, thread (1) 12mm Plastic Retainer onto threaded end before removing remaining hex nut

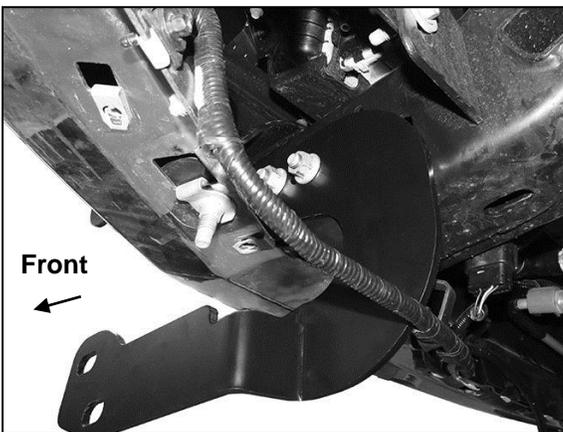


(Fig 9) Driver/left Lower Bracket illustrated. Reuse factory hardware to attach Bracket to side of frame and frame extension

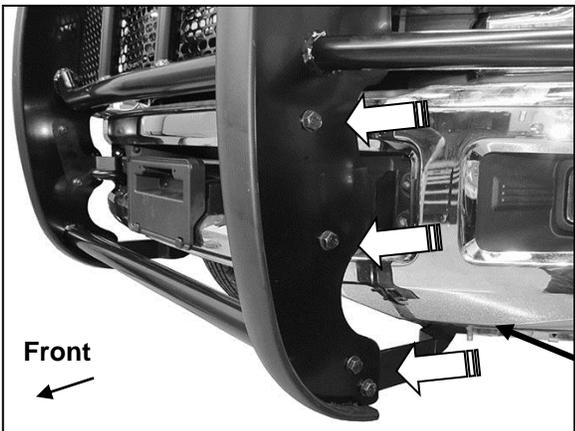


(Fig 10) Driver/left frame extension pictured

Remove (1) nut, thread (1) 12mm Plastic Retainer onto threaded end before removing remaining hex nut



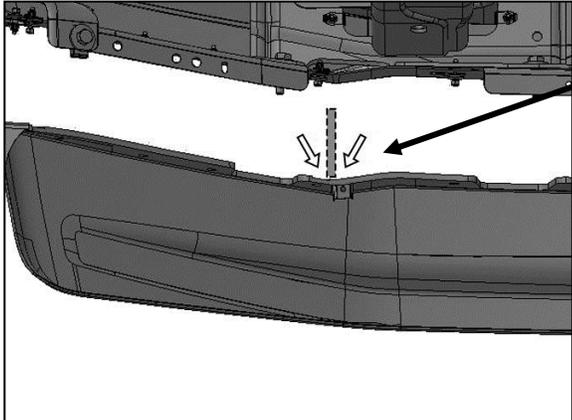
(Fig 11) Driver/left Lower Bracket pictured. Reuse factory hardware to attach Bracket to side of frame and frame extension



(Fig 12) Attach Grille Guard to outside of Brackets (arrows)

- (4) 12mm x 35mm Hex Bolts
- (8) 12mm Flat Washers
- (4) 12mm Lock Washers
- (4) 12mm Hex Nuts

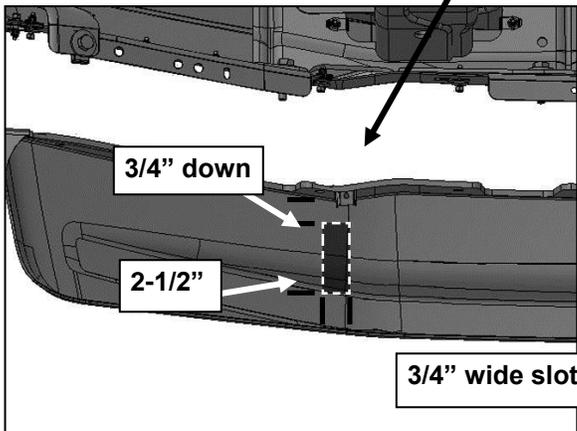
**EXTREME GRILLE GUARD
2017-21 FORD F250-550 SUPER DUTY**



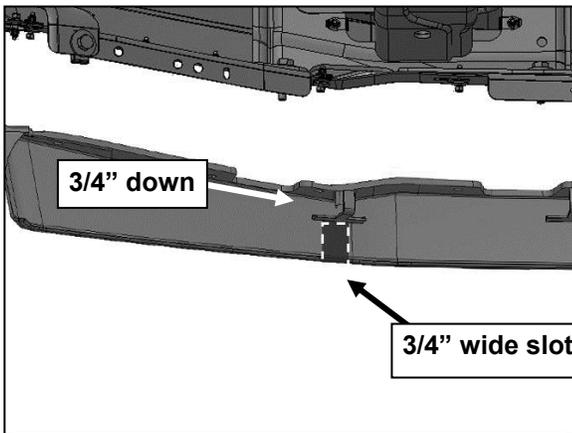
Hold air dam up against bottom of Brackets (dashed line for reference). Mark location of Bracket onto top of air dam (arrows)

(Fig 13) Driver side-back of air dam illustrated

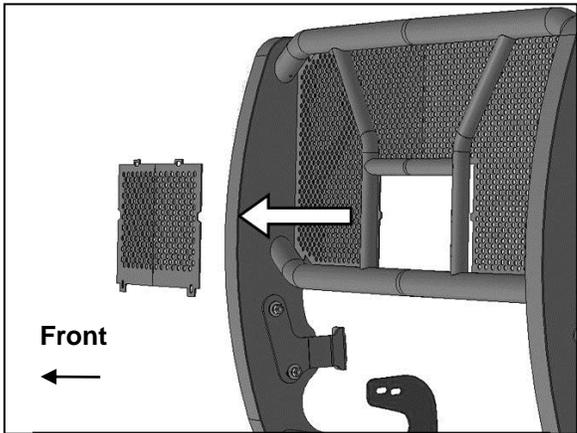
Do not cut through the top or bottom edges of the "tall" air dam. Only remove enough material to clear the Brackets



(Fig 14) Driver side-back of "tall" STD air dam illustrated. All measurements are for reference and example only, check all measurements before cutting air dam.



(Fig 15) Driver side-back of "short" air dam illustrated. All measurements are for reference and example only, check all measurements before cutting air dam.



(Fig 16) On models with grille mounted camera, remove center screen

